Exhibit M Workplace Guidelines

Workplace Guidelines

Jane Harris Vane GD: 30 | 147

Work Day begins and ends: 7.00 AM - 3:30 PM with a half hour for lunch

Work Day begins and ends: 7:00 AM - 4:00 PM with an hour for hinch

These goodelines will be in effect from July 14, 2009 - July 13, 2010.

- Tardiness: It is your responsibility to be on the job at your regularly scheduled starting time. Tardiness is maccepable couplayee conduct. To report any tardiness, you must personally call your supervisor no later than 100 AM for each day you will be turdy.
- Early Departures. All early departures must be approved 24 hours in advance by your supervisor. Early departures due to illuess must be approved, in advance, by Medical
- Illness: In support any absence from work due to illness, you must personally call your supervisor no later than 7:00 AM each day you are absent. If the supervisor is not available, leave a voice mail providing the reason for your absence and a call back number where you can be reached. After the fibsence, you must subjust a marrative letter from your physician. The letter must include a diagnosis, the number of days off ill and a return to work date. The physician's letter must be signed by your attending physician (a stamped signature will not be allowed). You must report to Medical with the letter and Medical will determine if time off is approved.
- Personal Business: All personal business must be scheduled and approved 24 hours in advance by your Print to the last a road from could supervisor. You will not be allowed to call in and ask for any personal business days unless there is serious illness of death in your immediate family. (attached is the listing)
- Vacation. All vacation bouts must be scheduled a minimum of 24 bours in advance. Any changes must be discussed with and approved by your supervisor. You will not be allowed to call in and ask for any unscheduled vacation hours.

You are advised to meet with Total Health for any personal matters that may be affecting your work

These guidelines are confidential and are not to be discussed with other Ford employees in the workplace

Note: Your adherence to the above Guidelines will be reviewed periodically and may be extended beyond the Jesignated embing chile

Any breach of these guidetines will result in further disciplinary action, which may include termination of your carpleyment.

I have read and understand these guidelines.

Jane Harris, Buyer to sugar / APing Date

West Kalter your retoin from

Purchasing Manager and Date

me. Senior Purchasing Manager and Date

link, Posternel Kelations and Date